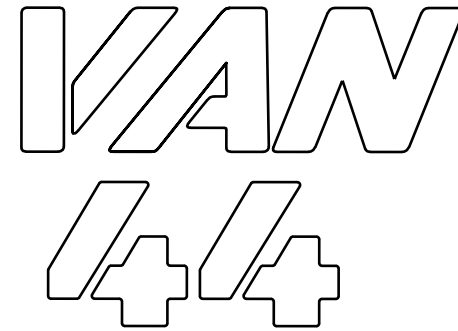
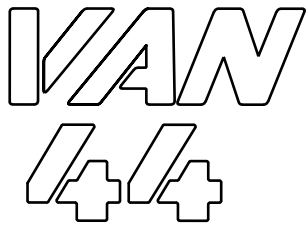
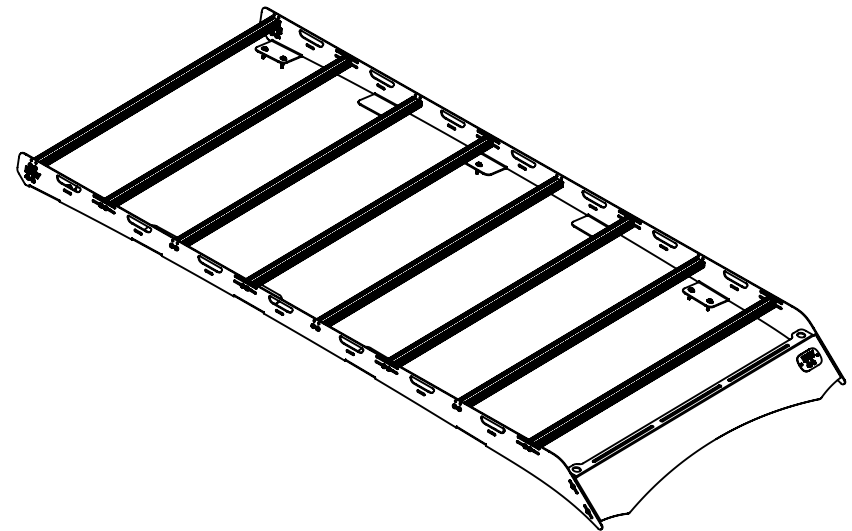




ROOF RACK

1ST GENERATION TOYOTA SEQUOIA



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INSTAGRAM: @VAN44_OFFROAD

INSTRUCTIONS

#	PART NUMBER	DESCRIPTION	QTY.
1	010201-0102	LH RAIL TSEQ1	1
2	010201-0101	RH RAIL TSEQ1	1
3	010201-0103	DEFLECTOR TSEQ1	1
4	1270 MM2040	2040 ALUMINUM EXTRUSION	8
5	88000-0201B	M6X 1X 20MM TX BO SS	36
6	88000-0602B	M6 X 1.5MM WASHER BO SS	36
7	88000-0608S	M6 X 18MM WASHER SS	10
8	88000-0204S	M6 X 1 X 30MM HX HD SS	10

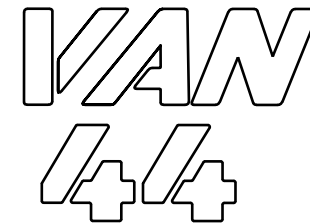
FOLLOWING THE CORRECT ORDER OF OPERATIONS IS CRITICAL

TOOLS/SUPPLIES NEEDED

- >> T30 TORX DRIVER
- >> 10MM WRENCH
- >> WEATHER RESISTANT BLACK SILICONE
(EG. DAP DYNAFLEX ULTRA)
- >> COPPER-BASED ANTI SEIZE (**USE ON ALL BOLTS**)
- >> M6 X 1 TAP (FOR CHASING OEM THREADS)

PREPARATION NOTES:

- >> REMOVE ALL OEM ROOF RACK COMPONENTS AND HARDWARE
- >> THOROUGHLY CLEAN ALL SURFACES
- >> INSPECT THE (10) M6 OEM THREADS. ENSURE THEY ARE CLEAN AND FREE OF DEBRIS OR DAMAGE. CHASE THREADS WITH M6 TAP IF NECESSARY
- >> RUBBER TRIM IS PROVIDED, BUT CLEAR PPF MAY BE INSTALLED UNDERNEATH THE DEFLECTOR AS AN EXTRA MEASURE TO PROTECT PAINT



STEP 1:

APPLY THE SILICONE AROUND THE PERIMETER OF EACH OEM M6 HOLE. APPROX 20MM DIAMETER CIRCLE

STEP 2:

LOOSELY INSTALL THE RAILS ①, ② USING HARDWARE ⑧, ⑦, ONLY INSTALLING A FEW THREADS DEEP. TAKE CARE NOT TO SMEAR THE SILICONE.

STEP 3:

INSTALL THE CROSSBARS ④ ONE BY ONE WITH HARDWARE ⑤, ⑥. TOP POSITION IF USING A ROOF TOP TENT. BOTTOM FOR GENERAL UTILITY PURPOSES.

DO NOT TIGHTEN THE BOLTS ⑤ YET.

STEP 4:

INSTALL THE DEFLECTOR ③ USING HARDWARE ⑤, ⑥

DO NOT TIGHTEN THE BOLTS ⑤ YET.

STEP 5:

ALIGN ROOF RAILS ①, ② TO THE DESIRED POSITION. SET CROSSBAR ④ POSITIONS.

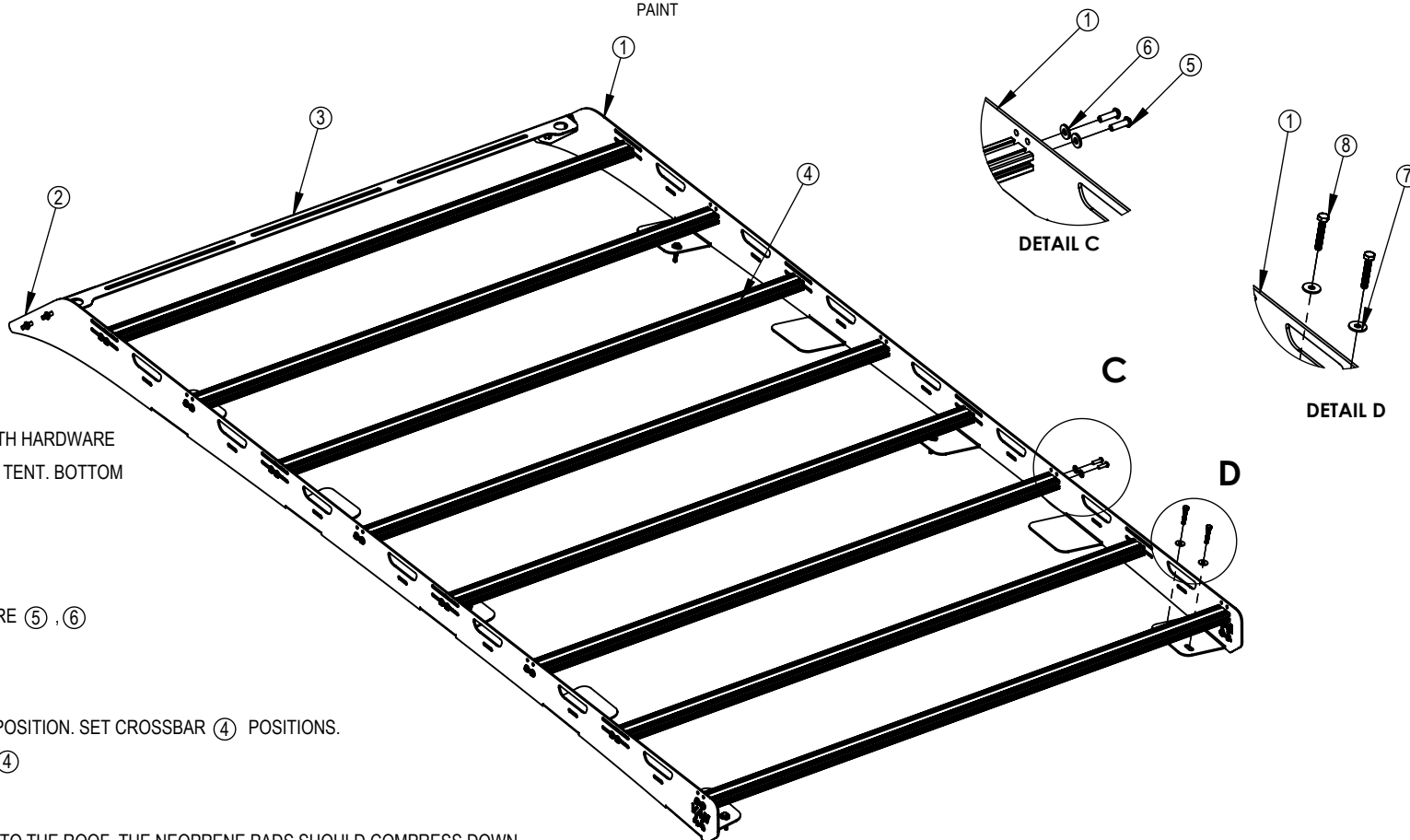
TIGHTEN ALL BOLTS ⑤ ON THE CROSSBARS ④

STEP 6:

TIGHTEN BOLTS HOLDING THE RAILS ①, ② TO THE ROOF. THE NEOPRENE PADS SHOULD COMPRESS DOWN TO ABOUT 1.5MM

STEP 7:

SLIDE THE DEFLECTOR ③ ALL THE WAY TO THE ROOF LINE. ENSURE IT IS EVEN ON BOTH SIDES. TIGHTEN BOLTS ⑤



FOLLOWING THE CORRECT ORDER OF OPERATIONS IS CRITICAL